

WHAT IS CLAIMED IS:

- 1 1. A work vehicle comprising:
2 a frame;
3 an axle assembly coupled to the frame and including a first axle
4 shaft and a first axle housing, wherein the first axle shaft is disposed
5 substantially within the first axle housing;
6 a first wheel coupled to the axle assembly;
7 an axle lubricating fluid disposed within the first axle housing;
8 and
9 a first axle cooling device disposed within the first axle housing,
10 in contact with at least a portion of the lubricating fluid, including a first coil.
- 1 2. The work vehicle of claim 1, further comprising a cooling fluid
2 contained within the first coil, wherein the first coil is configured to conduct
3 cooling fluid therethrough and to maintain the cooling fluid separate from the
4 lubricating fluid.
- 1 3. The work vehicle of claim 2, further comprising a cooling fluid
2 circuit fluidly coupled to the first coil, wherein the cooling circuit includes a
3 cooling fluid pump and a cooling fluid reservoir, and wherein the first coil
4 receives cooling fluid from the pump and delivers cooling fluid to the reservoir.
- 1 4. The work vehicle of claim 3, further comprising a heat
2 exchanger disposed in the cooling circuit between the first coil and the
3 reservoir to remove heat from the cooling fluid.
- 1 5. The work vehicle of claim 4, further comprising a control valve
2 disposed to direct at least a portion of the cooling fluid to the first coil at a
3 predetermined pressure difference across the first coil.
- 1 6. The work vehicle of claim 3, further comprising a second wheel,
2 wherein the axle assembly is further coupled to the second wheel and further

3 includes a second axle shaft, a second axle housing, and a second coil, and
4 further wherein the second axle shaft and the second coil are disposed
5 substantially within the second axle housing.

1 7. The work vehicle of claim 6, wherein an inlet of the second coil
2 is in fluid communication with an inlet of the first coil and an outlet of the
3 second coil is in fluid communication with an outlet of the first coil, and parallel
4 flow paths are thereby provided through the first and second coils.

1 8. The work vehicle of claim 6, wherein:
2 the cooling circuit further includes a crossover conduit;
3 an inlet of the first coil receives cooling fluid from the pump;
4 an outlet of the first coil delivers cooling fluid through the
5 crossover conduit to an inlet of the second coil; and
6 an outlet of the second coil delivers cooling fluid to the reservoir,
7 the second coil being thereby coupled to the first coil in series
8 flow relationship by the crossover conduit.

1 9. An axle assembly for a work vehicle, the axle assembly
2 comprising:
3 a first axle shaft and a first axle housing, wherein the first axle
4 shaft is disposed substantially within the first axle housing;
5 a second axle shaft and a second axle housing, wherein the
6 second axle shaft is disposed within the second axle housing, and wherein
7 the second axle shaft and the second axle housing are disposed coaxial with,
8 and in opposing relationship to, the first axle shaft and the first axle housing,
9 respectively;
10 a first cooling device disposed within the first axle housing;
11 a second cooling device disposed within the second axle
12 housing;
13 a differential gearset housing positioned intermediate the first
14 and second axle housings and defining a chamber configured therein to
15 receive a differential gearset;

16 a differential gearset disposed within the chamber and rotatively
17 coupled to the first and second axle shafts;
18 a lubricating fluid disposed within the first and second axle
19 housings; and
20 a first axle cooling device disposed within the first axle housing,
21 and a second axle cooling device disposed within the second axle housing.

1 10. The axle assembly of claim 9, further comprising a cooling fluid
2 housed within the first and second axle cooling devices, wherein the first and
3 second axle cooling devices are configured to conduct cooling fluid
4 therethrough and to maintain the cooling fluid separate from the lubricating
5 fluid.

1 11. The axle assembly of claim 10, wherein the first and second cooling
2 devices include first and second coils, respectively, each coil configured to
3 provide at least two passes of the cooling fluid through the lubricating fluid
4 within each of the first and second axle housings.

1 12. The axle assembly of claim 11, wherein the work vehicle further
2 includes a cooling fluid circuit for causing cooling fluid to flow through the first
3 and second coils.

1 13. The axle assembly of claim 12, wherein the cooling circuit includes
2 a cooling fluid pump and a cooling fluid reservoir and the first and second
3 coils receive cooling fluid flowing from the pump and deliver it to the reservoir.

1 14. The axle assembly of claim 13, wherein the cooling circuit further
2 includes a heat exchanger in fluid communication with the first and second
3 coils.

1 15. The axle assembly of claim 13, wherein the cooling circuit further
2 includes a control valve for directing at least a portion of the cooling fluid flow
3 to the first and second coils at a predetermined pressure difference across the
4 first and second coils.

1 16. The axle assembly of claim 15, wherein the control valve is
2 configured as a back pressure regulating valve.

1 17. The axle assembly of claim 12, further comprising a crossover
2 conduit for coupling an outlet of the first coil to an inlet of the second coil.

1 18. A method of cooling an axle assembly of a work vehicle, wherein
2 the axle assembly includes an axle shaft, an axle housing configured to
3 substantially surround the axle shaft, a cooling coil housed within the axle
4 housing and having a passage therethrough and outer and inner surfaces, a
5 lubricating fluid disposed within the axle housing, and a cooling fluid disposed
6 within the passage, and further wherein the lubricating fluid is of a higher
7 temperature than is the outer surface of the coil and the outer surface of the
8 coil is of a higher temperature than is the cooling fluid, the method comprising
9 steps of:

10 removing heat from the lubricating fluid by placing the lubricating
11 fluid in contact with the outer surface of the coil; and

12 removing the heat from the inner surface of the coil by
13 circulating the cooling fluid through the passage.

1 19. The method of claim 18, further comprising the step of:

2 directing flow of cooling fluid to the coil by using a back pressure
3 regulating valve to impose a pressure difference across the coil.

1 20. The method of claim 19, further comprising the step of:

2 removing the heat from the cooling fluid by circulating the
3 cooling fluid through a heat exchanger.